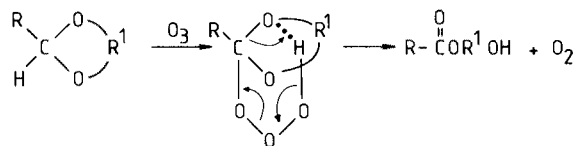


and, as later found out (15,16), the reaction proceeds via unstable acetal hydrotrioxide. In the case of cyclic acetals, the reaction with ozone yields a monoester of glycol as shown in Scheme 2. Detailed kinetic studies have shown



SCHEME 2

that reactions of cyclic acetals carried out in organic solvents proceed stoichiometrically and are first-order reactions with respect to each reagent (17,18). In aqueous media, it becomes difficult to distinguish the reactions of direct oxidation of acetals by ozone from side reactions in which oxidants formed by reactions of ozone with water take part. Among the so-called secondary oxidants, the most reactive are hydroxyl radicals (OH^\cdot) (10). To avoid their interference, we carried out the oxidation of acetals (I-VII) in the presence of NaHCO_3 which acted as a scavenger of hydroxyl radicals and also prevented hydrolysis and/or transacetalization of the acetals.

The following mixtures of acetals: (I + II), (III + IV + V), (VIa + VIb) and (VIIa-VIIId), were oxidized. The rate of oxidation was followed by measuring the changes of acetal concentration with the time of oxidation. For the mixture (I + II), the relationship $\log(H_i/H_s)$ vs time is shown in Figure 1.

H_i and H_s are the heights of peaks in chromatograms for the appropriate acetal and standard substance, respectively. These kinds of plots gave straight lines up to high conversions of acetals, thus providing the relative rate constants, k_{rel} , for the first-order kinetic relationship. The conditions of measurements, conversion degrees of acetals, values of k_{rel} as well as the pseudo-first order rate constants of oxidation for individual acetals, k_{obs} , are given in Table 1. The latter values were calculated on the basis of the observation (17) that for oxidation of cyclic

acetals by ozone in organic solvent, k_{rel} values determined by the competition method and those calculated from the ratio k_1/k_2 determined in measurements performed for individual compounds are almost the same.

It can be seen by examining the values of k_{obs} that the derivatives of 1,3-dioxane are more resistant against oxidation than the derivatives of 1,3-dioxolane. For a given homologous series of derivatives, the rate of oxidation gradually increases with increasing length of hydrocarbon substituents. This result is similar to that obtained in the reaction of ozone with alkyl substituted

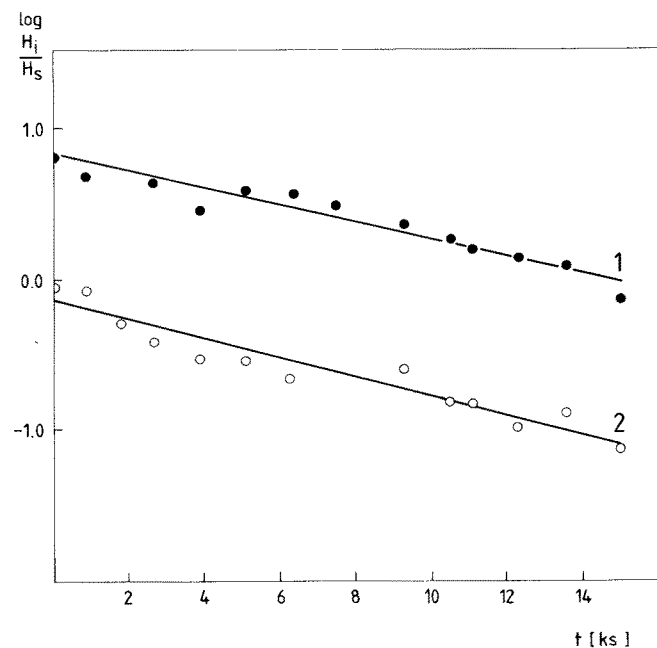


FIG. 1. Pseudo-first order plot for the oxidation by ozone of: (1) 2-ethyl-1,3-dioxolane (I), and (2) 2-n-butyl-1,3-dioxolane (II). H_i , peak height of the acetal studied; H_s , peak height of the reference substance.

TABLE 1

Reaction Parameters and Rate Constants for the Oxidation of Cyclic Acetals (I-VII) by Ozone in Water

Oxidized mixture (mmole)	Compounds	Temperature ($^{\circ}\text{C}$)	Ozone input (mmole)	Ozone reacted (mmole)	Acetal conversion (%)	Rate constants	
						k_{rel}	$k_{obs} \cdot 10^4$ [s^{-1}]
I + II (6.260)	I	25	17.96	5.39	86.1	1	1.16
	II					1.26	1.47
III + IV + V (6.412)	III	15	33.64	3.25	50.6	1	0.41
	IV					1.24	0.51
	V					1.63	0.67
VIa + VIb (4.037)	VIa	15	13.32	3.61	89.5	1.38	2.26
	VIb					1	1.64
VIIa-VIIId (12.300)	VIIa	22	13.92	3.27	26.6	6.4	1.05
	VIIb					3.0	0.49
	VIIc					1.6	0.26
	VIIId					1	0.16

OZONATION OF 1,3-DIOXACYCLANES

1,3-dioxacyclanes in organic solvents (18). Among the dialkyl substituted derivatives of 1,3-dioxolane, (VIa) and (VIb), the *cis*-isomer is oxidized at a higher rate than the *trans*-isomer. This result is consistent with the higher susceptibility of *cis*-isomers to hydrolysis (19). Among the four isomeric glycerol derivatives (VIIa–VIIId), the *cis*-dioxolane is oxidized at the highest rate and the *trans*-dioxane at the lowest. We did not find any results on the ozonation reaction of glycerol acetals in the literature. It seems specific and worth noticing, however, that the rates of acidic hydrolysis of isomeric acetals (VIIa–VIIId) decrease in the order: *cis*-dioxolane > *trans*-dioxolane > *trans*-dioxane > *cis*-dioxane with the relative rate constants 9.8:5.6:1.4:1 (20).

The investigations shed some light on the oxidative degradation of cyclic acetal-type surfactants in an aqueous environment. The results can provide an additional choice criterion of appropriate derivatives of 1,3-dioxacyclanes as hydrophobic intermediates for surfactant manufacturing.

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☼ Surfactants for Hard-Surface Cleaning: Mechanisms of Solid Soil Removal¹

Michael F. Cox

Vista Chemical Co., P.O. Box 500, Ponca City, OK 74602

Soil-submersion tests were performed with several solid, organic soils to examine the effects of surfactant structure on soil removal. Results show that hydrophobe size and Hydrophile-Lipophile Balance (HLB) affect soil removal processes. Data also indicate that soil removal first requires penetration of the surfactant (and associated water molecules) into the soil. After this liquefaction process begins, other processes (e.g., emulsification, mechanical action, reduction in soil adhesion) can commence which actually remove soil.

There are three principal mechanisms for removing soil from hard surfaces (Fig. 1). Detergency, or surface-chemical processes, employ surfactants to achieve soil removal. In contrast, mechanical processes use some sort of physical means (abrasion, etc.), and chemical processes involve the use of solvents. In most applications, soil removal is achieved through detergency because it offers a more cost-effective and versatile approach. Most detergency processes, however, rely on some degree of mechanical action to achieve soil removal. Some also rely on chemical solvation of the soil to aid in soil removal (e.g.,

addition of caustic to saponify and solubilize natural oils and fats).

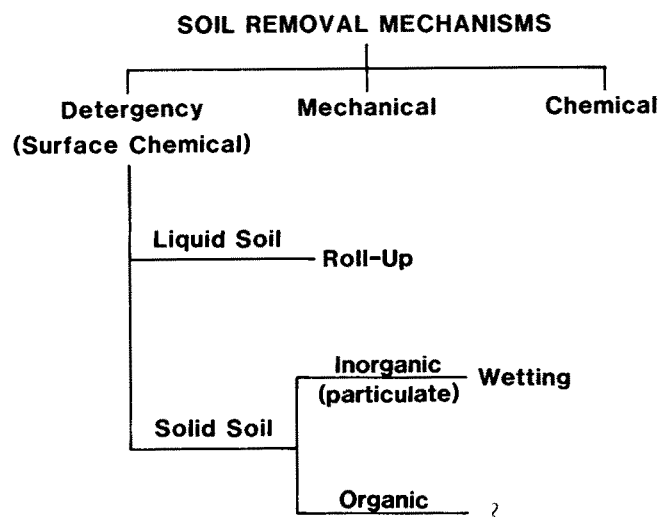


FIG. 1. Major mechanisms involved in the removal of soils from hard surfaces.

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